

):	SDS N 918671		Date of last issue: 04/24/2019 Date of first issue: 10/03/2016				
ION							
	: But	orphanol Fo	ormulation				
plier's d	etails						
Company name of supplier : Address : Telephone : Telefax : Emergency telephone :							
	: EH\$	SDATASTE	EWARD@merck.com				
of the ch		and restric	ctions on use duct				
ENTIFIC							
accord	lance w	ith 29 CFR	1910.1200				
	: Cat	egory 2					
oxicity al)	: Cat	egory 1 (Ce	entral nervous system)				
oxicity Oral)	: Cat	egory 1 (Bl	ood, Central nervous system)				
	: Dar	nger					
	the H37 swa H37	unborn chil 70 Causes (allowed. 72 Causes (cted of damaging fertility. Suspected of damagir ld. damage to organs (Central nervous system) if damage to organs (Blood, Central nervous gh prolonged or repeated exposure if swallowed.				
ents	: Pre	vention:					
	P20 and P26 P26 P27 P27	02 Do not h understoo 60 Do not b 64 Wash sk 70 Do not e 80 Wear pro	reathe mist or vapors. in thoroughly after handling. at, drink or smoke when using this product. otective gloves/ protective clothing/ eye protectio				
		P20 and P26 P26 P27 P28 face	P202 Do not h and understoo P260 Do not b P264 Wash sk P270 Do not e				

Notes to physician

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		P307 + P311 IF exposed: Call a POISON CENTER or doctor/ physician.						
		Storage: P405 Store lo	cked up.					
		Disposal: P501 Dispose posal plant.	of contents/ container to an approved waste dis-					
Othe	r hazards							
None	e known.							
ECTION	3. COMPOSITION/INF	ORMATION ON INC	GREDIENTS					
Subs	tance / Mixture	: Mixture						
Com	ponents							
	nical name	CAS-No.	Concentration (% w/w)					
3,14-	Cyclobutylmethyl)morphi diyl [S-(R*,R*)]-2,3- Iroxysuccinate	nan- 58786-99-	-5 >= 1 - < 5					
	al concentration is withh	eld as a trade secre	t					
		250						
ECTION	4. FIRST AID MEASU	KES						
Gene	eral advice	advice immed	accident or if you feel unwell, seek medical iately. ms persist or in all cases of doubt seek medical					
lf inha	aled	: If inhaled, rem Get medical a	nove to fresh air. ttention.					
In ca	se of skin contact	: In case of con of water.	tact, immediately flush skin with soap and plenty					
		Get medical a Wash clothing	ttention.					
In ca	se of eye contact	: Flush eyes wit	Thoroughly clean shoes before reuse.Flush eyes with water as a precaution.Get medical attention if irritation develops and persists.					
lf swa	allowed	Get medical a Rinse mouth t	DO NOT induce vomiting. ttention. horoughly with water. ything by mouth to an unconscious person.					
	important symptoms effects, both acute and red	: Suspected of unborn child. Causes dama Causes dama	Suspected of damaging fertility. Suspected of damaging the					
Prote	ection of first-aiders	: First Aid respo and use the re	onders should pay attention to self-protection, ecommended personal protective equipment					

: Treat symptomatically and supportively.

when the potential for exposure exists (see section 8).

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SEC	TION 5	. FIRE-FIGHTING ME	ASL	IRES				
\$	Suitable extinguishing media		:	Water spray Alcohol-resistant foam Carbon dioxide (CO2) Dry chemical				
	Unsuita media	ble extinguishing	:	None known.				
	Specific fighting	c hazards during fire	:	Exposure to com	oustion products may be a hazard to health.			
ł		ous combustion prod-	:	Carbon oxides				
	Specific extinguishing meth- ods			Use extinguishing measures that are appropriate to local cir- cumstances and the surrounding environment. Use water spray to cool unopened containers. Remove undamaged containers from fire area if it is safe to do so. Evacuate area.				
	Special protective equipment for fire-fighters		:	In the event of fire, wear self-contained breathing apparatus. Use personal protective equipment.				
SEC	FION 6	. ACCIDENTAL RELE	AS	EMEASURES				
t	tive equ	al precautions, protec- upment and emer- procedures	:		tective equipment. ing advice and personal protective mendations.			
I	Environ	mental precautions	:	 Discharge into the environment must be avoided. Prevent further leakage or spillage if safe to do so. Prevent spreading over a wide area (e.g., by containm oil barriers). Retain and dispose of contaminated wash water. Local authorities should be advised if significant spillage cannot be contained. 				
		ls and materials for ment and cleaning up	:	For large spills, p containment to ke can be pumped, s container. Clean up remaining absorbent. Local or national disposal of this m employed in the of determine which Sections 13 and	t absorbent material. rovide diking or other appropriate eep material from spreading. If diked material store recovered material in appropriate ang materials from spill with suitable regulations may apply to releases and aterial, as well as those materials and items cleanup of releases. You will need to regulations are applicable. 15 of this SDS provide information regarding ational requirements.			

SECTION 7. HANDLING AND STORAGE

	See Engineering measures under EXPOSURE CONTROLS/PERSONAL PROTECTION section.
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Local/Total ventilation Advice on safe handling		: Avoid inhalati Do not swallo Avoid contact Avoid prolong Handle in acc practice, base assessment	
Conditions for safe storage		Store locked	
Mate	erials to avoid		

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Ingredients with workplace control parameters

Components	CAS-No.	Value type (Form of exposure)	Control parame- ters / Permissible concentration	Basis
17- (Cyclobutylmethyl)morphinan- 3,14-diyl [S-(R*,R*)]-2,3- dihydroxysuccinate	58786-99-5	TWA	3 μg/m3 (OEB 4)	Internal
		Wipe limit	30 µg/100 cm ²	Internal

Engineering measures :	All engineering controls should be implemented by facility design and operated in accordance with GMP principles to protect products, workers, and the environment. Essentially no open handling permitted. Use closed processing systems or containment technologies. If handled in a laboratory, use a properly designed biosafety cabinet, fume hood, or other containment device if the potential exists for aerosolization. If this potential does not exist, handle over lined trays or benchtops.
Personal protective equipment	
Respiratory protection :	General and local exhaust ventilation is recommended to maintain vapor exposures below recommended limits. Where concentrations are above recommended limits or are unknown, appropriate respiratory protection should be worn. Follow OSHA respirator regulations (29 CFR 1910.134) and use NIOSH/MSHA approved respirators. Protection provided by air purifying respirators against exposure to any hazardous chemical is limited. Use a positive pressure air supplied respirator if there is any potential for uncontrolled release, exposure levels are unknown, or any other circumstance where air purifying respirators may not provide

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Hand	protection	adequate pro	tection.				
Ma	aterial	: Chemical-res	: Chemical-resistant gloves				
Remarks Eye protection		: Wear safety of If the work en mists or aero Wear a faces	Consider double gloving. Wear safety glasses with side shields or goggles. If the work environment or activity involves dusty conditions, mists or aerosols, wear the appropriate goggles. Wear a faceshield or other full face protection if there is a potential for direct contact to the face with dusts, mists, or aerosols				
Skin and body protection		: Work uniform Additional bo task being pe disposable su Use appropria	Work uniform or laboratory coat. Additional body garments should be used based upon the task being performed (e.g., sleevelets, apron, gauntlets, disposable suits) to avoid exposed skin surfaces. Use appropriate degowning techniques to remove potentially contaminated clothing.				
Hygiene measures		: If exposure to eye flushing s working place When using o Wash contam The effective engineering o appropriate d industrial hyg	If exposure to chemical is likely during typical use, provide eye flushing systems and safety showers close to the working place. When using do not eat, drink or smoke. Wash contaminated clothing before re-use. The effective operation of a facility should include review of engineering controls, proper personal protective equipment, appropriate degowning and decontamination procedures, industrial hygiene monitoring, medical surveillance and the use of administrative controls.				

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance	:	liquid
Color	:	colorless
Odor	:	No data available
Odor Threshold	:	No data available
рН	:	No data available
Melting point/freezing point	:	No data available
Initial boiling point and boiling	:	212 °F / 100 °C
range Flash point	:	No data available
Evaporation rate	:	No data available
Flammability (solid, gas)	:	Not applicable
Flammability (liquids)	:	No data available
Upper explosion limit / Upper	:	No data available



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	flamma	bility limit			
		explosion limit / Lower bility limit	:	No data available)
	Vapor p	pressure	:	No data available)
	Relative	e vapor density	:	No data available)
	Relative	e density	:	No data available)
	Density	,	:	No data available)
	Solubili Wat	ty(ies) er solubility	:	No data available)
	Partition octanol	n coefficient: n-	:	Not applicable	
		hition temperature	:	No data available)
	Decom	position temperature	:	No data available)
	Viscosi Visc	ty sosity, kinematic	:	No data available)
	Explosi	ve properties	:	Not explosive	
	Oxidizir	ng properties	:	The substance of	r mixture is not classified as oxidizing.
	Particle	size	:	Not applicable	

SECTION 10. STABILITY AND REACTIVITY

Reactivity Chemical stability Possibility of hazardous reac- tions	::	Not classified as a reactivity hazard. Stable under normal conditions. Can react with strong oxidizing agents.
Conditions to avoid Incompatible materials Hazardous decomposition products	:	

SECTION 11. TOXICOLOGICAL INFORMATION

Information on likely routes of exposure

Inhalation Skin contact Ingestion Eye contact

Acute toxicity

Not classified based on available information.



ersion 2	Revision Date: 09/13/2019	SDS Nu 918671-		Date of last issue: 04/24/2019 Date of first issue: 10/03/2016
<u>Prod</u> Acute	l <u>uct:</u> e oral toxicity			estimate: > 5,000 mg/kg lation method
<u>Com</u>	ponents:			
•	Cyclobutylmethyl)more e oral toxicity	-		(R*,R*)]-2,3-dihydroxysuccinate: 395 mg/kg
		LD50) (Dog): >	50 mg/kg
		LD50) (Monkey): > 50 mg/kg
Acute	e inhalation toxicity	: Rem	arks: No d	lata available
Acute	e dermal toxicity	: Rem	arks: No d	lata available
		-	4-diyl [S-(ata availal	(R*,R*)]-2,3-dihydroxysuccinate: ble
17-(C	CyclobutyImethyl)mo	-		
Not c	ous eye damage/eye i classified based on ava ponents:		nation.	
		phinan-3,1	4-diyl [S-((R*,R*)]-2,3-dihydroxysuccinate:
Spec Resu		: Rat : No e	ye irritatio	n
Resp	biratory or skin sensit	ization		
•••••	sensitization lassified based on ava	lable inform	nation.	
-	biratory sensitization classified based on ava	lable inforn	nation.	
Com	ponents:			
Route	es of exposure ssment	: Dern	nal s not cause	(R*,R*)]-2,3-dihydroxysuccinate: e skin sensitization.
	n cell mutagenicity classified based on ava	lable inform	nation.	



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<u>Com</u>	oonents:						
17-(C	yclobutylmethyl)m	orphina	an-3,14-diyl [S-	(R*,R*)]-2,3-dihydroxysuccinate:			
-	Genotoxicity in vitro		Test Type: Bacterial reverse mutation assay (AMES) Result: negative				
				A damage and repair, unscheduled DNA syn- malian cells (in vitro) /e			
	nogenicity						
	lassified based on av	ailable	information.				
Com	<u>ponents:</u>						
17-(C	yclobutylmethyl)m	orphina	an-3,14-diyl [S-	(R*,R*)]-2,3-dihydroxysuccinate:			
Speci		:	Rat				
	cation Route	:	Oral				
Expo: Resu	sure time	:	2 Years				
Resu	IL	•	negative				
Speci	es	:	Mouse				
Applic	cation Route	:	Oral				
	sure time	:	2 Years				
Resu	lt	:	negative				
IARC	0			sent at levels greater than or equal to 0.1% is r confirmed human carcinogen by IARC.			
OSH			this product pre regulated carci	esent at levels greater than or equal to 0.1% is nogens.			
NTP				sent at levels greater than or equal to 0.1% is ed carcinogen by NTP.			
Popr	oductive toxicity						
Susp	ected of damaging fe	ertility. S	Suspected of da	maging the unborn child.			
<u>Com</u>	<u>oonents:</u>						
17-(C	yclobutylmethyl)m	orphina	an-3,14-diyl [S-	(R*,R*)]-2,3-dihydroxysuccinate:			
Effect	ts on fertility	:	Test Type: Fe Species: Rat Application Ro	rtility/early embryonic development			
			Fertility: LOAE Result: Effects	L: 160 mg/kg body weight s on fertility.			
Effect	ts on fetal developme	ent :	Species: Rat	bryo-fetal development			
			Developmenta	oute: Subcutaneous Il Toxicity: LOAEL: 1 mg/kg body weight atogenic effects., Increased stillbirths			
			Test Type: Em	bryo-fetal development			



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		Result: No te Postimplanta Test Type: E Species: Rat Application F Developmen	Route: Oral tal Toxicity: LOAEL: 30 mg/kg body weight eratogenic effects., Maternal toxicity observed., ation loss. mbryo-fetal development Route: Subcutaneous tal Toxicity: LOAEL: 0.5 mg/kg body weight
Repro	oductive toxicity - As- nent	: Some evider fertility, base	rnal toxicity observed. nce of adverse effects on sexual function and d on animal experiments., Some evidence of cts on development, based on animal
STOT	-single exposure	experiments.	

Causes damage to organs (Central nervous system) if swallowed.

Components:

17-(Cyclobutylmethyl)morphinan-3,14-diyl [S-(R*,R*)]-2,3-dihydroxysuccinate:

Target Organs	:	Central nervous system
Assessment	:	Causes damage to organs.

STOT-repeated exposure

Causes damage to organs (Blood, Central nervous system) through prolonged or repeated exposure if swallowed.

Components:

17-(Cyclobutylmethyl)morphinan-3,14-diyl [S-(R*,R*)]-2,3-dihydroxysuccinate:

Target Organs	:	Blood, Central nervous system
Assessment		Causes damage to organs through prolonged or repeated
		exposure.

Repeated dose toxicity

Components:

17-(Cyclobutylmethyl)morphinan-3,14-diyl [S-(R*,R*)]-2,3-dihydroxysuccinate:

Species LOAEL Application Route Exposure time Target Organs	 Rat 0.4 mg/kg Subcutaneous 6 Months Blood, Central nervous system
Species LOAEL Application Route Exposure time Target Organs	 Monkey 0.15 mg/kg Intramuscular 6 Months Central nervous system



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Expo		: Dog : 0.1 mg/kg : Intramuscular : 3 Months : reduced body	
-	iration toxicity classified based on avail	able information.	
Expe	erience with human ex	posure	
<u>Com</u>	ponents:		
-	Cyclobutylmethyl)morp stion	: Symptoms: D	-(R*,R*)]-2,3-dihydroxysuccinate: rowsiness, Sweating, Nausea, Dizziness, Verti- n, respiratory depression
<u>Com</u>	toxicity aponents: Cyclobutylmethyl)morr	bhinan-3.14-divl [S	-(R*,R*)1-2.3-dihydroxysuccinate:
<u>Com</u>	ponents:	bhinan-3.14-divl [S	-(R*,R*)]-2,3-dihydroxysuccinate:
	city to daphnia and other atic invertebrates	Exposure time	ia magna (Water flea)): 38.1 mg/l e: 48 h D Test Guideline 202
	istence and degradabi lata available	lity	
	accumulative potential		
	ility in soil lata available		
	er adverse effects lata available		
SECTION	13. DISPOSAL CONS	DERATIONS	
Disp	osal methods		

aste from residues ntaminated packaging	:	Dispose of in accordance with local regulations. Empty containers should be taken to an approved waste handling site for recycling or disposal.	
		If not otherwise specified: Dispose of as unused product.	

SECTION 14. TRANSPORT INFORMATION

International Regulations

UNRTDG Not regulated as a dangerous good



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IATA-DGR

Not regulated as a dangerous good

IMDG-Code

Not regulated as a dangerous good

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code Not applicable for product as supplied.

Domestic regulation

49 CFR

Not regulated as a dangerous good

SECTION 15. REGULATORY INFORMATION

EPCRA - Emergency Planning and Community Right-to-Know

CERCLA Reportable Quantity

This material does not contain any components with a CERCLA RQ.

SARA 304 Extremely Hazardous Substances Reportable Quantity

This material does not contain any components with a section 304 EHS RQ.

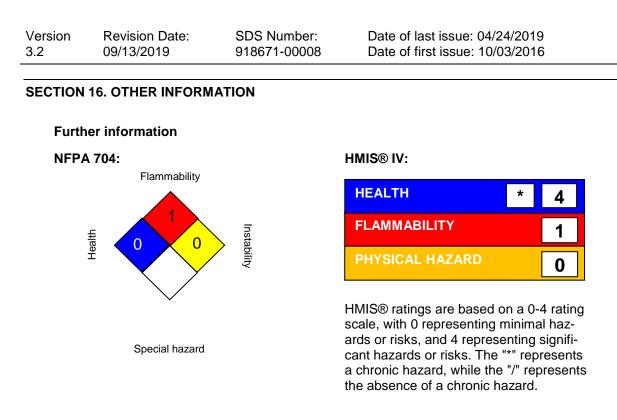
SARA 302 Extremely Hazardous Substances Threshold Planning Quantity

This material does not contain any components with a section 302 EHS TPQ.

SARA 311/312 Hazards	:	Reproductive toxicity Specific target organ toxicity (single or repeated exposure)
SARA 313	:	This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.
US State Regulations		
Pennsylvania Right To Know	w	
Water		7732-18-5
The ingredients of this prod	luct	are reported in the following inventories:
AICS	:	not determined
DSL	:	not determined

IECSC : not determined





Full text of other abbreviations

AICS - Australian Inventory of Chemical Substances; ASTM - American Society for the Testing of Materials; bw - Body weight; CERCLA - Comprehensive Environmental Response, Compensation, and Liability Act; CMR - Carcinogen, Mutagen or Reproductive Toxicant; DIN - Standard of the German Institute for Standardisation; DOT - Department of Transportation; DSL - Domestic Substances List (Canada); ECx - Concentration associated with x% response; EHS - Extremely Hazardous Substance; ELx - Loading rate associated with x% response; EmS - Emergency Schedule; ENCS - Existing and New Chemical Substances (Japan); ErCx - Concentration associated with x% growth rate response; ERG - Emergency Response Guide; GHS - Globally Harmonized System; GLP - Good Laboratory Practice; HMIS - Hazardous Materials Identification System; IARC -International Agency for Research on Cancer; IATA - International Air Transport Association; IBC - International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk; IC50 - Half maximal inhibitory concentration; ICAO - International Civil Aviation Organization; IECSC - Inventory of Existing Chemical Substances in China; IMDG - International Maritime Dangerous Goods; IMO - International Maritime Organization; ISHL - Industrial Safety and Health Law (Japan); ISO - International Organisation for Standardization; KECI - Korea Existing Chemicals Inventory; LC50 - Lethal Concentration to 50 % of a test population; LD50 - Lethal Dose to 50% of a test population (Median Lethal Dose); MARPOL - International Convention for the Prevention of Pollution from Ships; MSHA - Mine Safety and Health Administration; n.o.s. - Not Otherwise Specified; NFPA - National Fire Protection Association; NO(A)EC - No Observed (Adverse) Effect Concentration; NO(A)EL - No Observed (Adverse) Effect Level; NOELR - No Observable Effect Loading Rate; NTP - National Toxicology Program; NZIoC - New Zealand Inventory of Chemicals; OECD - Organization for Economic Co-operation and Development; OPPTS - Office of Chemical Safety and Pollution Prevention; PBT - Persistent, Bioaccumulative and Toxic substance; PICCS - Philippines Inventory of Chemicals and Chemical Substances; (Q)SAR - (Quantitative) Structure Activity Relationship; RCRA - Resource Conservation and Recovery Act; REACH - Regulation (EC) No 1907/2006 of the European Parliament and of the Council concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals; RQ - Reportable Quantity; SADT - Self-Accelerating Decomposition Temperature; SARA - Superfund Amendments and Reauthorization Act; SDS - Safety Data Sheet; TCSI - Taiwan Chemical Substance Inventory; TSCA - Toxic Substances Control Act (United States); UN - United Nations; UNRTDG -





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		Nations Recommenda ry Bioaccumulative	tion	s on the Transport	of Dangerous Goods; vPvB - Very Persistent		
	Sources of key data used to : compile the Material Safety Data Sheet		:	: Internal technical data, data from raw material SDSs, e eChem Portal search results and European Chemicals cy, http://echa.europa.eu/			
	Revisio	on Date	:	09/13/2019			
		•		•	et is correct to the best of our knowledge, on. The information is designed only as a		

information and belief at the date of its publication. The information is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and shall not be considered a warranty or quality specification of any type. The information provided relates only to the specific material identified at the top of this SDS and may not be valid when the SDS material is used in combination with any other materials or in any process, unless specified in the text. Material users should review the information and recommendations in the specific context of their intended manner of handling, use, processing and storage, including an assessment of the appropriateness of the SDS material in the user's end product, if applicable.

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